

# Receiving Report

Date: 14/6/23  
 Supplier: 717886

Batch No: M69207  
 Dart P/O: 24191

Packing Slip: Yes ☒ No ☐  
 Invoice: Yes ☐ No ☒  
 Receipt: Cash ☐ Cr ☒  
 New Supplier Yes ☐ No ☒

Release Note Attached: Yes ☒ No ☒ N/A ☐  
 Waybill Attached: Yes ☐ No ☒ N/A ☐  
 Shipment Completed: Yes ☒ No ☒ N/A ☐  
 QC18 Inspection 15 ☒ N/A ☐  
 Work Order 9-89 14/05/29 N/A ☒

## Discrepancies

Part Number	Description	Quantity Ordered	Quantity Rec'd	Quantity Short	Quantity Inspected	Quantity Rejected	Comment / NCR Number
M33331-0002-00		12	0	12			

Initials of Receiver QC12

Production/Admin: 14/6/23  
 Date 14/6/23  
 Received/Costing 14/6/23  
 Initial 14/6/23

Location \_\_\_\_\_

## Purchase Order Receipt Listing

Page 1 of 1

Friday, May 23, 2014 7:46:10 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO24191 Receipt Dates from 5/23/2014 to 5/23/2014 All Line Item Types

All Item ID/GL/WOs    All Rec. Employees    All Currencies

Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID/Vendor Name		VC-COP001	Thyssenkrupp Materials CA Ltd								
PO24191	8		M6061T6S.032	sf	5/21/2014	5/23/2014	192.0000	\$1.40	0.0000	0	\$269.16
CAD	No		6061-T6 Sheet 0.032"	sf	192.0000	DESJ02		\$269.16	0.0000	0	
			m129257								
									Total Received Quantity:		192.0000
									Total Qty to Inspect (PO U/M):		0.0000
									Total Reject Quantity:		0.0000
									Total Receipt Value:		\$269.16
									Total Balance Due Quantity:		0.0000

# B I L L O F L A D I N G

No: PEC 878384

Ship From:  
THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 905-738-9033

Ship Date/ 23May14 at 13:38 From PFW  
Probill  
Via VIM TRANSFER  
FOB CONCORD  
Frt PREPAID  
Route 0- 0 Manifest  
Vhcle Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: ( 20115)  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7

Ship To: ( 1)  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7  
Tel: 613-632-9577 Fax: 613-632-1053

## B I L L O F L A D I N G

1/ Our Order PEC-682353- 1 Your PO # 24191  
ALUMINUM SHEET 6061 T6

MTR

.0320 Nom X 48.0000" X 144.0000"

Heat Number Tag No  
350237 294343

Quantity PCS Wt LBS  
192.00 SFT 4 87

TOTAL: Tags 1 PCS 4 LBS 87

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT  
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR  
TO SHIPPING.

ATTN: CHANTAL/LINDA

\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*  
\*\* REFERENCED ON IT \*\*

TOTAL 1 SKID GW. 290 LBS

\*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA  
CONCORD, ONT.\* \*\*\* 9:00 AM TO 4:00 PM \*\*\*  
\*\*\*\* TEL. 800-926-2600 \*\*\*\*

\*\*\*\*\*  
\* WE STOCK STAINLESS STEEL \*

\* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT \*

\*\*\*\*\*  
\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
ADDED TO EVERY ORDER.\*\*\*

Page: 1 .... Last

1 crate 2 132

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

*John L. Zumbach*

# CERTIFIED INSPECTION REPORT

Alcoa Inc.

DAVENPORT WORKS 4879 State Street Baitendorf, IA 52722

Ship From: RIVERDALE, IA.

We hereby certify that the material covered by this certificate has been inspected with, and has been found to meet the applicable requirements described therein, including any specifications forming a part of this inspection and that samples representative of the material met the composition limits and had the mechanical properties shown on the face of this sheet.

This test report shall not be reproduced except in full, without the written approval of the Quality Department. No alteration, addition or other change is authorized to be made to this certificate. The recording of false, fictitious, or otherwise fraudulent statements on this certificate by any recipient may be punished as a felony under applicable law.

Page:

*Rob Woodall*

Rob Woodall  
Director of Manufacturing Davenport Works

*Tommy Cranford*

Tommy Cranford  
Quality Assurance Manager

1523913	0	Invoice No.	Alcoa No.	Item
Ship Date	B.L. No.	00000	1000473735-1	DP-73735-2
2013-05-20	7979539	Customer	Alcoa Item	
P.O. No./Govt Contract No.	3480-MMP Lot#: 1	CHARLESTON ALUMINUM 6061015475R10		

Page 1 of 2

Ship To: CHARLESTON ALUMINUM  
% MARYLAND METALS  
4425A NORTHPOINT BLVD.  
BALTIMORE 21219 MD

## Item Description

0.032 IN TK (+0.0000 -.0025) X 48.0 IN W (+.046875 - .046875) CAT X D152049 (N) A/T 5261-T6 COIL  
SHEET FOR DISTRIBUTORS TOLERANCE GUARANTEED.  
AMS4027 REV N ASTM B209 REV 10 (NOT MARKED) LIGHTLY OILED COIL SIZES: ID  
20 IN COIL WGT: MAX 7500 LB MAX GROSS SKID WGT: 8000 LB QUAN TOL +/-  
30 % CQR D152049 REV 33 CUST REQ 13-05-  
20 \*\*\* W/E 13-05-25 \*\*\*

5465729

Run	Package Ticket	Lot	Weight	Quantity	UCM	Inspector	Clack Numbers
1	518034	350237	6201	1	PC	27586	47054
2	518037	350237	6065	1	PC	27586	47054
			12266	2			

Notes for CQR: D152049.33

PRODUCT PRODUCED TO THE REQUIREMENTS OF AMS4027 REV N ALSO MEET THE REQUIREMENTS OF AMS-QQ-A-250\_11 ORIGINAL REVISION DATED 1997-08-01.

CQR: D152049.33 -Specification Limits

Temp Dir	UTS	TYS	EL4D
KG	KSI	KSI	PCT
Max			
Min	42.0	35.0	10

Chemical Composition	Max	Min	Other									
			SI	FE	CU	MN	MG	CR	ZN	TI	Each	Total
Alloy 6061	0.8	0.40	0.7	0.40	0.15	1.2	0.35	0.25	0.15	0.05	0.15	REMAIN

- 1) SOLD TO: COPPER & BRASS SALES
- 2) P.O. #: 5400221653-R01
- 3) C & B MATERIAL #: ALFLR01643

4) TOMMY CRANFORD  
ADMINISTRATION DEPT.  
CHARLESTON ALUMINUM, LLC.

From: ThyssenKrupp Materials NA  
Cust.: THYSSENKRUPP MATERIALS NA - ECAD Del.: 2403154578  
CstAr CstOr 258322  
Wgt.: 86.704 LB- Date 05/15/2014

# CERTIFIED INSPECTION REPORT

Alcoa Inc.

DAVENPORT WORKS 4879 State Street Bettendorf, IA 52722

We hereby certify that the material covered by this certificate has been inspected and has been found to meet the applicable requirements described therein, including any special conditions forming a part of the description and that samples representative of the material met the composition limits and had the mechanical properties shown on the face of this sheet.

This test report shall not be reproduced except in full, without the written approval of the Quality Department. No alteration, addition or other change is authorized to be made to this certificate. The recording of false, fictitious, or otherwise fraudulent statements or omissions on this certificate by any recipient may be punished as a felony under applicable law.

Per:

*Rob Woodall*

Rob Woodall  
Director of Manufacturing Development Works

*Terrence Thoma*

Terrence Thoma  
Quality Assurance Manager

1523913	0			
Ship Date	B.L. No.	Invoice No.	Alcoa No.	Item
2013-05-20	7979539	00000	1000473735-1	DE-73735-1
P.O. No./Govt Contract No.	Customer	Alcoa Item		
3480-MMP Lot#: 1	CHARLESTON ALUMINUM	G041015475R10		

Page 2 of 2

QOR: D152049.33 - Specification Limits (cont.)

Lot: 350237 - Mechanical, Physical, Metallography, Quantometer Results

Temp	Dir	No->	UTS	TYS	EL4D
		Test	KSI	KSI	FCT
T6	Long Transv.	2	48.8	40.3	13.7
			48.8	39.8	14.1

Cast Number	Chemical - CES	SI	FE	CU	MN	MG	CR	ZN	TI
H3740043	Actuals	0.64	0.4	0.24	0.06	1.0	0.17	0.02	0.02

This material was melted in the United States or a Qualifying Country [REF DEARS 225.872.1(a)]; it was manufactured in the United States

*John L. Zumbach*

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2403154578

CstAr CstOr 258322

Wgt.: 86.704 LB Date 05/15/2014



North American  
Rolled Products  
Customer Sales & Service  
4870 State Street  
PO Box 8001  
Battendorf, IA 52722  
Tel: 1-800-523-9585  
Fax: 1-877-369-1450

May 7, 2013

Charleston Aluminum

RE: REACH Status of aluminum sheet and plate – Davenport Works

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Regarding your inquiry on the status of the above referenced aluminum sheet and plate you purchase from Alcoa, please be assured that these products are in compliance with REACH. Aluminum sheet and plate is considered an article and as such, aluminum sheet and plate and further processed articles are not subject to registration.

Alcoa, Inc. is aware of and familiar with the requirements of Regulation (EC) No. 1907/2006 (REACH). Consistent with the definition of "article" under Article 3 of the REACH regulations and also consistent with Information in REACH Implementation Project 3.8, rolled, extruded, cast, forged aluminum stock, including the above reference aluminum sheet and plate, is an article and as such, cannot be pre-registered with the European Chemical Agency (ECHA). The requirements of Article 7 of REACH (Registration and notification of substances in articles) do not apply to the above products.

Alcoa is monitoring the substances on the candidate list, which will be modified periodically. Our products do not contain any substances currently on the candidate list as updated by the ECHA on June 18, 2012. Also, we do not expect the substances in any of our products to be included in the candidate list in the future.

General Alcoa REACH information can be found at  
[http://www.alcoa.com/global/en/environment/reach\\_europe.asp](http://www.alcoa.com/global/en/environment/reach_europe.asp).

If you have any question regarding Alcoa products and REACH, you can  
Address your commercial contact or the Alcoa REACH Team at  
REACHTeam@alcoa.com.

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From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2403154578

CstAr

CstOr 258322

Wgt.: 86.704 LB

Date 05/15/2014

## Certificate of Compliance

### European Environmental Legislation

#### RoHS Directive 2011/65/EU

Issued by: Alcoa Inc., Davenport Works  
4879 State Street, Riverdale, Iowa 52722

I hereby certify that the metals supplied by Davenport Works meet the intent of RoHS Directive 2011/65/EU of June 8, 2011.

That is, Alcoa Inc, Davenport Works does not intentionally add any of the RoHS Directive 2011/65/EU banned substances, listed below, to any metal produced. However, there may be trace amounts of the banned substances present at levels below those listed in the table below.

Substance	Maximum Concentration
Lead	0.1%
Mercury	0.1%
Cadmium	0.01%
Hexavalent Chrome	0.1%
Polybrominated biphenyls (PBB)	0.1%
Polybrominated diphenyl ethers (PBDE)	0.1%

Issued by: John N. Mitchell



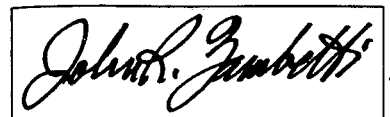
John N. Mitchell  
Environmental Specialist  
Alcoa Inc., Davenport Works

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2403154578

CstAr CstOr 258322

Wgt.: 86.704 LB Date 05/15/2014



**COPPER AND BRASS SALES****MATERIAL TYPE****ALUMINIUM ALLOYS****PRODUCT DESIGNATION****1100 1350 3003 3004 3105 5005 5083 5086 5182 5454 6061 6063****"WARNING"**

SMALL CHIPS, FINE TURNINGS AND DUST MAY IGNITE READILY. EXPLOSIONPOTENTIAL MAY BE PRESENT WHEN:DUST OR FINES ARE DISPERSED IN THE AIR; FINE, DUST OR MOLTEN ALUMINUMARE IN CONTACT WITH CERTAINMETAL OXIDES; OR, CHIPS, FINES, DUST OR MOLTEN ALUMINUM ARE IN CONTACT WITH WATER OR MOISTURE. KEEP AWAY FROM IGNITION SOURCE. USE EXPLOSION- PROOF VENTILATION. KEEP MATERIAL DRY.

INHALING LARGE AMOUNTS OF COPPER, MAGNESIUM OXIDE, MANGANESE OXIDE, AND ZINC OXIDE FUMES OR DUST MAY CAUSE METAL FUME FEVER WITH FLU-LIKE SYMPTOMS. CHRONIC OVEREXPOUSURE TO COPPER MAY CAUSE THICKENING OF THE SKIN; AND SKIN,TEETH,AND HAIR DISCOLORATION. CHRONIC OVEREXPOUSURE TO MANGANESE DUST CAN CAUSE CENTRAL NERVOUS SYSTEM DAMAGE,SCARRING OF THE LUNGS AND REPRODUCTIVE HARM IN MALES.TARGET ORGAN IS PRIMARILY THE LUNG,BUT REPEATED HIGH EXPOSURE CAN ALSO AFFECT THE LIVER.CHRONIC OVEREXPOSURE TO TIN DUST OR IRON OXIDE DUST/FUME MAY CAUSE LUNG SIDEROSIS.CHRONIC OVEREXPOUSURE TO SILICON DUST CAN CAUSE CHRONIC BRONCHITIS.

THIS PRODUCT ALSO CONTAINS LEAD AND CHROMIUM COMPOUNDS.LEAD IS KNOWN TO CAUSE REPRODUCTIVE TOXICITY AND IS A KNOWN CARCINOGEN.EXPOSURE TO CHROMIUM DUST OR FUME MAY CAUSE METAL FUME FEVER WITH FLU-LIKE SYMPTOMS AND KIDNEY AND KIDNEY AND LIVER DAMAGE.UNDER HIGH TEMPERATURES,HEXAVALENT CHROMIUM MAY BE PRODUCED,IF INTHE INSOLUBLE FORM,IT IS A CONFIRMED HUMAN CARCINOGEN. (CALIFORNIA PROPOSITION 65). IF COATED WITH OIL,MAY CAUSE SKIN IRRITATION/DERMATITIS BY CONTACT. WELDING FUME IS LISTED AS A POSSIBLE CARCINOGENIC TO HUMANS.READ THE ALUMINUM/ALUMINUM ALLOYS MATERIAL SAFETY DATA SHEET(MSDS) ON FILE WITH YOUR EMPLOYER BEFORE WORKING WITH THIS MATERIAL.

\* If processing or recycling produces particulate,use exhaust ventilation or other controls designed to prevent exposure to workers. Examples of such activities include melting, welding,grinding,abrasive sawing,sanding and polishing.Any activity which abrades the surface of this material can generate airborne particulate.Use appropriate NIOSH approved respiratory protection (P95; P100 for lead with, quantitative fit testing required) if exposures exceed the permissible limits.

\* The Occupational Safety and Health Administration (OSHA) have set mandatory limits on occupational exposures.

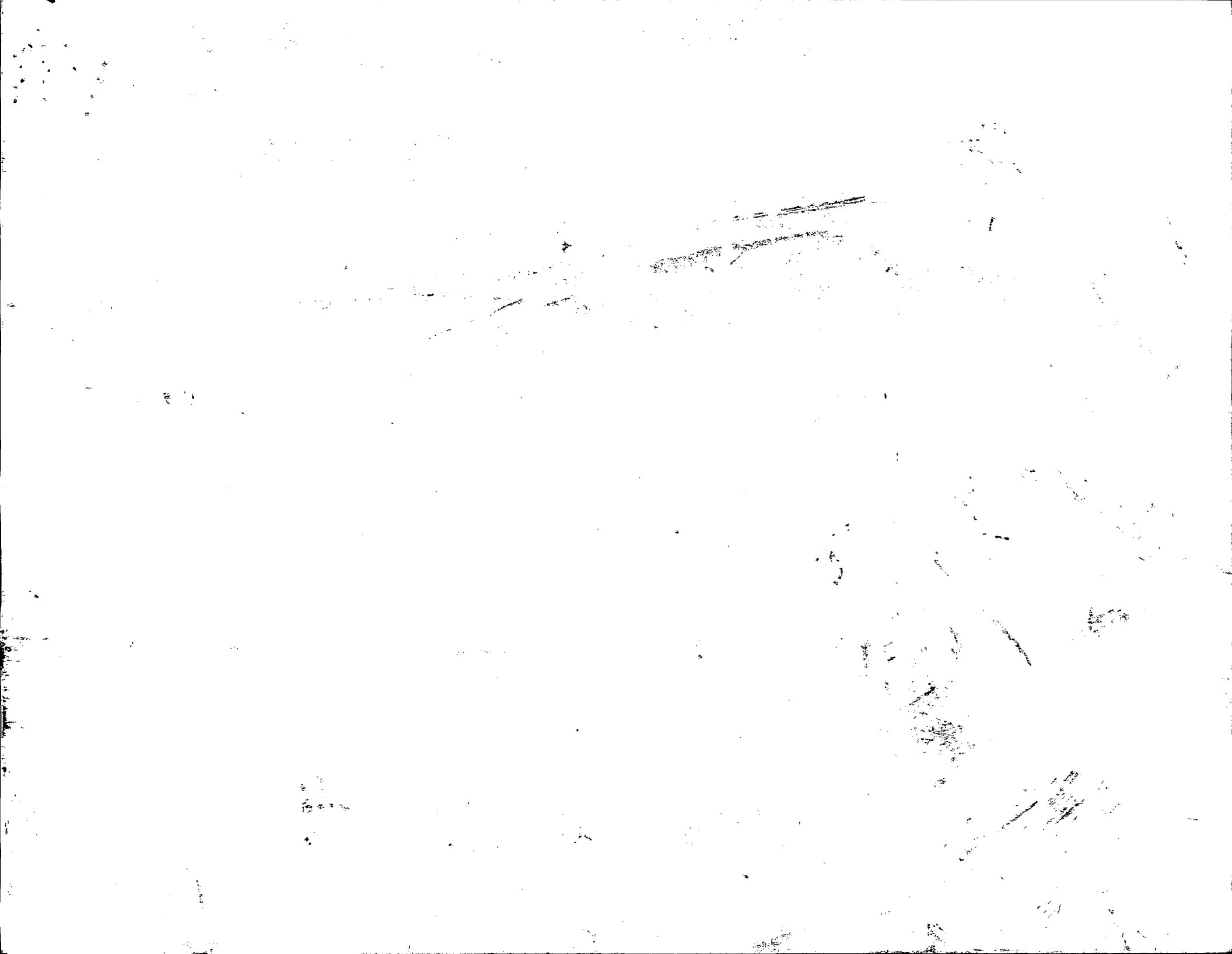
\* Aluminum, in solid form and as contained in finished products presents no special health risk.

\* Sold for manufacturing purposes only.This product can be recycled; contact your sales representative.

The Occupational Safety and Health Administration require employers to provide training in the proper use of this product.

For additional information, call or write to Copper and Brass Sales,22355 West Eleven Mile Road, Southfield, MI 48033,telephone248-233-5600, or visit our web site @ [www.copperandbrass.com](http://www.copperandbrass.com).





# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 6061 T6 S 032<sup>u</sup>  
 DATE: 2014 / 05 / 29

PO / BATCH NO.: M129257 / P024191

MATERIAL CERT REC'D: yes  
 QUANTITY RECEIVED: —  
 QUANTITY INSPECTED: —  
 QUANTITY REJECTED: —

THICKNESS ORDERED: 0.032<sup>u</sup>  
 THICKNESS RECEIVED: 0.034<sup>u</sup>  
 SHEET SIZE ORDERED: 192sf  
 SHEET SIZE RECEIVED: 192sf 63x

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="radio"/>	
CORRECT FINISH	<input checked="" type="radio"/>	N	
CORROSION	Y	<input checked="" type="radio"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/>	N	
CORRECT MATERIAL	<input checked="" type="radio"/>	N	6061 T6 ASTM B209
CORRECT THICKNESS	Y	N	
PHOTO REQUIRED	Y	<input checked="" type="radio"/>	
CORRECT MATERIAL	<input checked="" type="radio"/>	N	ASTM B209
CORRECT REF # TO LINK CERT	Y	N	350237
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/>	N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/>	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="radio"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="radio"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D	u/s
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS 16</u> DATE: <u>9-29-14</u>	SIGNED OFF BY: _____ DATE: _____	

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

# **MATERIAL RECEIPT INSPECTION FORM**

## **INSTRUCTIONS FOR INSPECTING BAR, TUBING, ROUND, & SHEET STOCK**

- 1- VERIFY STOCK TO DART PURCHASE ORDER
- 2- MEASURE ALL DIMENSIONS FOR EACH PURCHASED STOCK
  - a. WIDTH, THICKNESS, DIAMETER, WALL THICKNESS & LENGTH
- 3- VERIFY CONDITION OF MATERIAL i.e. DAMAGED, CORRODED, etc.
- 4- VERIFY THAT SUPPLIER HAS A NUMBER (HEAT #) ON ITS RECEIVING REPORT TO LINK TO MATERIAL CERTS
- 5- VERIFY MATERIAL CERTS ARE CORRECT TO THE DART PO INSTRUCTIONS
- 6- REMOVE / CUT A PIECE OF MATERIAL FOR SAMPLE HARDNESS TESTING

## **INSTRUCTIONS FOR INSPECTING SKIDTUBE & STEP EXTRUSION**

- 1- VERIFY TO DART SUPPLIED DRAWING
- 2- SAMPLE INSPECT MATERIAL IN BUNDLE TO ENSURE MATERIAL CAN BE RECEIVED INTO DART
- 3- USING PORTABLE HARDNESS TESTER VERIFY HARDNESS OF THE MATERIAL TO THE DRAWING
- 4- VERIFY THAT MATERIAL CERTS MATCH TO WHATS CALLED UP ON THE DART DRAWING

### **AFTER MATERIAL PASSES INSPECTION**

- 5- HAVE DART EMPLOYEES START STOCKING MATERIAL BUT REQUEST MIN **20pcs** FOR FULL INSPECTION
- 6- INSPECT ALL DIMS AS PER DRAWING REQUIREMENTS

## **INSTRUCTIONS FOR INSPECTING CROSS TUBE MATERIAL**

- 1- VERIFY MATERIAL CERTS MATCH THE REQUIREMENTS ON THE DART DRAWINGS
- 2- INSPECT MIN. HALF THE BATCH OF EXTRUSION RECEIVED INTO DART
- 3- INSPECT MATERIAL AS PER THE EXTRUSION REPORT
  - a. WALL THICKNESS USING ULTRA-SONIC IN 4 LOCATIONS
  - b. OUTSIDE DIAMETER HIGHEST/LOWEST BOTH ENDS
  - c. INSIDE DIAMETER HIGHEST/LOWEST BOTH ENDS
  - d. STRAIGHTNESS @ CENTER OVER 12" SPAN
  - e. WALL THICKNESS USING TUBE MICROMETER HIGHEST/LOWEST BOTH ENDS
- 4- IDENTIFY EACH TUBE IN SEQUENCE OF INSPECTING (TUBE 1, TUBE2.....) AND W/O# AND PO#
- 5- RECORD ALL FINDINGS ON EXTRUSION REPORT

IF ANY QUESTIONS PLEASE SEE QC COORDINATOR BEFORE GOING FURTHER



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO24191**

Purchase Order Date 5/13/2014

PO Print Date 5/13/2014

Page Number 1 of 4

Order From : VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

FAKED  
Q2/10/13

Contact Name		Buyer	Chantal Lavoie
Vendor Phone	905 669 9444	Customer POID	
		Customer Tax #	10127-2607
Ship To Contact		Terms	Net 30
Ship To Phone		Currency	CAD
Ship Via:	VENDOR'S TRUCK	FOB	FCA - (Free Carrier)
Ship Acct:			

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
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1	M304R0.375	304 ROUND BAR 0.375	5/19/2014 Yes 5/19/2014		60.00 f	\$0.86	\$51.75
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MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276

NOTE: AISI 303 NOT ACCEPTABLE

Line Total: \$51.75

2	M303R0.500	303 Round Bar 0.500"	5/19/2014 Yes 5/19/2014		36.00 f	\$1.47	\$53.04
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MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582

NOTE: AISI 304/316 NOT ACCEPTABLE

Line Total: \$53.04

PO Instructions: PEC ST-680061  
PEC ST-681315

Note:

5/13/2014



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO24191

Purchase Order Date 5/13/2014

PO Print Date 5/13/2014

Page Number 2 of 4

Order From : VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Ship To : , DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name  
Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer Chantal Lavoie  
Customer POID  
Customer Tax # 10127-2607  
Terms Net 30  
Currency CAD  
FOB FCA - (Free Carrier)

3	M303R0.750	303 Round Bar 0.750	5/19/2014	96.00	X	\$3.31	\$317.68
			Yes	f			
			5/19/2014				

MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582

NOTE: AISI 304/316 NOT ACCEPTABLE

Line Total: \$317.68

4	M303B1.000X2.000	303 BAR 1" X 2"	5/19/2014	12.00		\$32.17	\$386.00
			Yes	f			
			5/19/2014				

MATERIAL: AISI 303 SS BAR AS PER ASTM A582

NOTE: AISI 304/316 NOT ACCEPTABLE

Line Total: \$386.00

5	M303B1.000X03.000	303 BAR 1" X 3'	5/19/2014	12.00	X	\$46.83	\$562.00
			No	f			
			5/19/2014				

MATERIAL: AISI 303 SS BAR AS PER ASTM A582

NOTE: AISI 304/316 NOT ACCEPTABLE

Line Total: \$562.00

PO Instructions: PEC ST-680061  
PEC ST-681315

Note:

5/13/2014



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO24191**

Purchase Order Date 5/13/2014

PO Print Date 5/13/2014

Page Number 3 of 4

Order From : VC-COP001  
HYSSENKRUPP MATERIALS CA LTD  
1/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name  
Vendor Phone 905 669 9444

Ship To Contact  
Ship To Phone  
Ship Via: VENDOR'S TRUCK  
Ship Acct:

Buyer Chantal Lavoie  
Customer POID  
Customer Tax # 10127-2607  
Terms Net 30  
Currency CAD  
FOB FCA - (Free Carrier)

M7075T6B0.750X2.500	7075-T6 BAR 0.750" X 2.500"	5/19/2014	FN	24.00	Yes	f	\$13.75	\$330.00
				5/19/2014				

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR PER AMS-QQA-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR FROM PLATE QQ-A-250/12

Line Total: \$330.00

M7075T6B1.750X02.250	7075-T6 BAR 1.750" X 2.250"	5/19/2014		12.00	Yes	f	\$27.08	\$325.00
				5/19/2014				

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR PER AMS-QQA-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR FROM PLATE QQ-A-250/12

Line Total: \$325.00

M6061T6S.032	6061-T6 Sheet 0.032"	5/21/2014		192.00	Yes	sf	\$1.54	\$295.00
				5/21/2014				

MATERIAL: 6061-T6/T62 ALUMINUM SHEET  
AS PER QQ-A-250/11 OR AMS-QQ-A-250/11  
OR AMS 4025 OR AMS 4027 OR ASTM B209

Instructions: PEC ST-680061  
PEC ST-681315

Note:

5/13/2014



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO24191**

Purchase Order Date 5/13/2014

PO Print Date 5/13/2014

Page Number 4 of 4

Order From : VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"  
TORONTO, ON M5W 5V8  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name  
Vendor Phone 905 669 9444

Ship To Contact  
Ship To Phone  
Ship Via: VENDOR'S TRUCK  
Ship Acct:

Buyer Chantal Lavoie  
Customer POID  
Customer Tax # 10127-2607  
Terms Net 30  
Currency CAD  
FOB FCA - (Free Carrier)

Line Total: \$295.00

9	71401-45	PROCUREMENT QUALITY CLAUSES	5/19/2014	1.00	\$0.00	\$0.00
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No  
5/19/2014  
Procurement Quality Clauses  
A005 right of entry  
A012 chemical and physical test report  
A016 personnel qualification  
A017 raw material identification (as applicable)  
A026 certification of material conformance  
A041 quality management system  
A042 dart notification by supplier  
A043 retention of quality document

Line Total: \$0.00

PO Total: \$2,320.47

PO Instructions: PEC ST-680061  
PEC ST-681315

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Change Nbr: 1 Change Date: 5/13/2014